PERFORMANCE **ECIFICATIONS**

Dukirk? America's Hottest Boiler Value!



80% AFUE Efficiency

AVAILABLE HEATING INPUTS OF:

300 MBH (87.99 kw) through 3000MBH (879.89 kw)

PRODUCT DESCRIPTION

Application – Natural Gas fired hot water or steam boilers are available with heating inputs of 300 MBH (87.99 kw) through 3000 MBH (879.89 kw). The 28 sizes meet the heating needs for schools, churches, office buildings, factories, etc. The boilers are rated at an AFUE of 80% combustion efficiency.

Benefits:

- Units may be grouped to make any size from 300 to 3,000 Btu.
- Stage firing of individual bases in water application for improved efficiency and reliability.
- Approvals Manufactured and tested in accordance with American Society of Mechanical Engineers (ASME) standards. The boiler is certified by the Canadian Service Approval (CSA) in the US. The I=B=R ratings are certified in accordance the Gas Appliance Manufacturers Association (GAMA). material and Equipment Acceptance number for the City of New York is MEA 39-86R Vol. IV.
- Boilers with (Optional) CSD-1 Controls from 300 MBH (87.99 kw) to 2500 MBH (732.49 kw) input may be ordered with additional combustion and water or steam controls to meet our interpretation of CSD-1. The controls and the installation may be subject to approval by local inspectors. Additional parts or equipment may be required. Consult local authorities having jurisdiction before the installation of the boiler.
- **Warranty** The cast iron boiler heat exchanger has a one year warranty. All other components have a limited warranty for one year unless the component manufacturer extends their warranty.

STANDARD FEATURES

Cabinet:

- Constructed of heavy gauge steel with an enamel paint finish
- Fully insulated with fiberglass insulation, keeping surface temperatures low
- Supply and return connections are furnished on both sides of the cabinet
- · Burner access panel is easily removed for servicing

D-247 Cast Iron Hot Water or Steam Boiler

P/N# 240005693, Rev. 1.0 [10/05]

Cast Iron Boiler Assembly – Long life cast iron boilers are field assembled using tie rods and cast iron push nipples. When the boiler is heated, sections and push nipples expand and contract in the same proportion because they are constructed of like material, providing a positive water tight seal. A combination of burner modules are set to meet specific capacity requirements.

Benefits:

- Individually shipped boiler sections for ease of handling & easy passage through conventional doors.
- Boiler flueways easily accessible for cleaning & servicing
- Electronic Ignition: Solid-state electronic spark igniters provide for positive ignition of the pilot burners on each operating cycle. Pilot gas is ignited and burns during each running cycle of the boiler. Main burners and pilot gas are extinguished during the off cycle. Ignition system permits the main gas valve to open only when the pilot burner is proven to be lit. Pilot operation is fully automatic on demand for heat. Should loss of flame occur, the main valve closes, shutting down the individual base. Other bases can remain lit.
- Automatic Gas Control The compact 24 Volt redundant combination gas control valve combines:
 - Automatic safety pilot
 - Manual shut off (On-Off)
 - Pilot filtration
- Automatic electric valve (dual)
- Gas pressure regulation

Dual valve design provides double assurance of 100% shut off of gas to the pilot and main burners on each off cycle.

- Aluminized Steel Burners Each lanced port burner provides quiet and clean combustion.
- **Drain Valve (Brass)** 3/4" (19mm) is furnished as standard equipment for field installation on the side of the boiler. See dimensional drawing for location.

STANDARD WATER TRIM LIST

- Aquastat Immersion type high limit control with well for controlling maximum water temperature.
- Relief Valve The field installed valve provides for pressure relief of the heating system in case of abnormal operating conditions. The valve opens at 30 psig (210 kPa) and is rated by ASME. A 50 psig (345 kPa) valve is also available.
- ► Water Temperature/Pressure Gauge Furnished as standard for field installation on the boiler. The temperature and the pressure of the water are shown on the gauge.

STANDARD STEAM TRIM LIST

- Low Water Cut Off (LWCO) is furnished with the boiler and will automatically shut off gas to the burners if the water level drops below minimum safe levels.
- ▶ Pressuretrol Adjustable steam pressure operating control automatically shuts off gas to the burners if steam pressure reaches cut-off setpoint.
- **Water Level Gauge** Allows for a visual inspection of the water level in the boiler.
- ▶ Pop Safety Valve The field installed valve provides pressure relief of the heating system in case of abnormal conditions. Valve opens at 15 psig (103 kPa) and is rated by ASME.

D-247 CAST IRON COMMERCIAL HOT WATER OR STEAM BOILER







IBR Ratings and Capacities – Chart #1															
Boiler	A.G.A. Input (1)	A.G.A. Output (1)	NET I=	B=R Rati	ngs (2)	Fule Outlet No. & Size				No. Chimney Size (6)		Flue Collector	Horsepower Gross	Pressure Drop Thru Water Boiler	
Model No.	Btu Mbh	Btu Mbh	Steam Sq. Ft. (3)	Steam But Mbh	Water Btu Mbh	8"	10"	12"	I.D. x Ht.	Size to Chimney	Output (4)	GPM In. Water			
D-247 300	300	240	750	180	209	1			8"x20'	8	7.16	18.9 37.8	0.10 0.50		
D-247 400	400	320	1000	240	278		1		10'x20'	10	9.55	25.2 50.4	0.27 0.86		
D-247 500	500	400	1250	300	348			1	12"x20'	12	11.94	31.5 63.0	0.40 1.20		
D-247 600	600	480	1500	360	417	2			12"x20'	12	14.33	37.8 75.6	0.50 1.70		
D-247 700	700	560	1750	420	487	1	1		12"x20'	12	16.72	44.1 88.2	0.70 2.50		
D-247 800	800	640	2000	480	557		2		14"x20'	14	19.10	50.4 100.8	0.88 2.90		
D-247 900	900	720	2250	540	626		1	1	14"x20'	14	2149	56.7 113.4	1.10 3.80		
D-247 1000	1000	800	2500	600	696			2	14"x20'	14	23.88	63.0 126.0	1.30 4.00		
D-247 1100	1100	880	2750	660	765	1	2		16"x20'	16	26.27	69.3 138.6	1.50 5.00		
D-247 1200	1200	960	3000	720	835		3		16"x20'	16	28.66	75.6 151.2	1.80 6.00		
D-247 1300	1300	1040	3250	780	904	1		2	16"x20'	16	31.04	81.9 163.8	2.00 5.60		
D-247 1400	1400	1120	3500	840	974		1	2	18"x20'	18	33.43	88.2 176.4	2.40 7.00		
D-247 1500	1500	1200	3750	900	1043			3	18"x20	18	35.82	94.5 189.0	2.60 8.30		
D-247 1600	1600	1280	4008	962	1113		4		18"x20'	18	83.21	100.8 201.0	2.80 9.60		
D-247 1700	1700	1360	4283	1028	1183	1	1	2	18"x20'	18	40.60	107.1 214.2	3.15 10.30		
D-247 1800	1800	1440	4563	1095	1252		2	2	20"x20'	20	42.99	113.4 226.8	3.50 11.00		
D-247 1900	1900	1520	4838	1161	1322		1	3	20"x20'	20	45.37	119.7 239.4	4.00 12.50		
D-247 2000	2000	1600	5117	1228	1391			4	20"x20	20	47.76	126.0 252.0	4.50 14.00		
D-247 2100	2100	1680	5392	1294	1461	2		3	20"x20'	20	50.15	132.3 264.6	4.95 16.00		
D-247 2200	2200	7160	5671	1361	1530		3	2	22"x20'	22	52.54	138.6 277.2	5.40 18.00		
D-247 2300	2300	1840	5913	1426	1600		2	3	22"x20'	22	54.93	144.9 289.8	5.70 17.00		
D-247 2400	2400	1920	6213	1491	1670		1	4	22"x20'	22	57.31	151.2 302.4	8.00 19.00		
D-247 2500	2500	2000	6471	1553	1739			5	22"x20	22	59.70	157.5 315.0	8.00 20.50		
D-247 2600	2600	2080	6729	1615	1809	2		4	22"x20'	22	62.09	163.8 327.6	7.00 24.00		
D-247 2700	2700	2160	6988	1677	1878	1	1	4	24"x20'	24	64.48	170.1 340.2	7.50 24.00		
D-247 2800	2800	2240	7246	1739	1948		2	4	24"x20'	24	66.87	176.4 352.8	8.00 26.00		
D-247 2900	2900	2320	7504	1801	2017		1	5	24"x20'	24	69.25	182.75 365.5	8.50 27.50		
D-247 3000	3000	2400	7763	1863	2087			6	24"x20	24	71.64	189.1 378.2	9.00 9.00		

⁽¹⁾ Ratings are at sea level to 2,000 feet. For altitudes above 2,000 feet, reduce all ratings 4% for each 1,000 feet above sea level.

⁽²⁾ Ratings are based on selection factors recommended by Hydronics Institute for piping and pickup. Net water boiler ratings are based on an allowance of 1.15, and net steam boiler ratings are based on an allowance of 1.33. For water applications with high piping and pickup requirements, use steam rating.

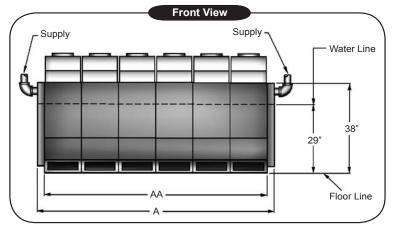
⁽³⁾ Ratings in square feet are computed at 240 Btuh/square foot for steam boilers.

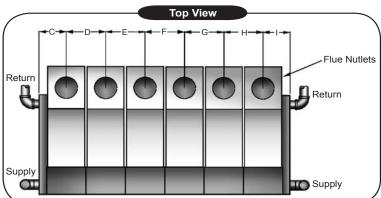
⁽⁴⁾ Ratings based on 33,500 Btuh per horsepower.

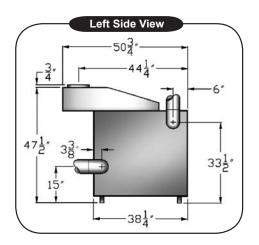
⁽⁵⁾ Pressure drop based on given flow from a single outlet and returning to a single inlet at the opposite end of the boiler.

⁽⁶⁾ Chimney sizes shown are one option based on a typical venting system as shown in Figure 21, and sized according to the National Fuel Gas Code, assuming Type B double wall vent and vent connectors. Other venting system designs are acceptable as shown on page 16. For further chimney design and sizing information, consult the National Fuel Gas Code, ANSI Z223.1/NFPA 54-latest revision, or ASHRAE-1996 HVAC Systems and Equipment Handbook, Chapter 30, Chimney, Gas Vent, and Fireplace systems, or the Standard for chimneys, Fireplaces, Vents, and Solid Fuel Burning Appliances, NFPA 211-latest revision. Follow standard engineering practice.

D-247 CAST IRON COMMERCIAL HOT WATER OR STEAM BOILER



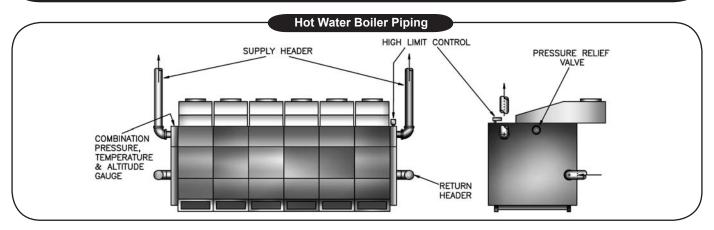


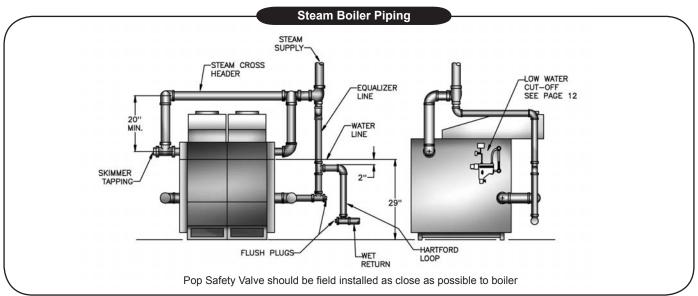


ALL SUPPLY AND RETURN CONNECTIONS ARE 4 INCH

Boiler		Content Ilons	Shipping Weight	A Jacket	AA Base &	С	D	Е	F	G	н	
Model No.	Steam	Water	Lbs.	Width L to R	Battery Length			_	·			
D-247 300 D-247 400 D-247 500	20 25 30	26 33 40	922 1133 1344	18 3/4 23 27 1/4	16 3/4 21 25 1/4	9 3/8 11 1/2 13 5/8	- - -	- - -		- - -	1 1 1	9 3/8 11 1/2 13 5/8
D-247 600 D-247 700 D-247 800 D-247 900 D-247 1000	35 40 45 50 55	46 52 58 65 71	1555 1766 1977 2188 2399	31 1/2 35 3/4 40 44 1/4 48	29 1/2 34 3/4 38 42 1/4 46 1/2	9 3/8 9 3/8 11 1/2 11 1/2 13 5/8	12 3/4 14 7/8 17 19 1/8 21 1/4	- - - -	- - - -	- - - -		9 3/8 11 1/2 11 1/2 13 5/8 13 5/8
D-247 1100 D-247 1200 D-247 1300 D-247 1400 D-247 1500	60 65 70 75 80	78 84 91 97 104	2610 2821 3032 3243 3454	52 3/4 57 61 1/4 65 1/2 69 3/4	50 3/4 55 59 1/4 63 1/2 67 3/4	9 3/8 11 1/2 9 3/8 11 1/2 13 5/8	14 7/8 17 17 19 1/8 21 1/4	17 17 21 1/4 21 1/4 21 1/4		- - - -	1 1 1 1	11 1/2 11 1/2 13 5/8 13 5/8 13 5/8
D-247 1600 D-247 1700 D-247 1800 D-247 1900 D-247 2000	85 90 95 100 105	110 117 123 130 136	3665 3876 4087 4298 4509	74 78 1/4 82 1/2 86 3/4 91	72 76 1/4 80 1/2 84 3/4 89	11 1/2 9 3/8 11 1/2 11 1/2 13 5/8	17 14 7/8 17 19 1/8 21 1/4	17 19 1/8 19 1/8 21 1/4 21 1/4	17 21 1/4 21 1/4 21 1/4 21 1/4	- - - -		11 1/2 13 5/8 13 5/8 13 5/8 13 5/8
D-247 2100 D-247 2200 D-247 2300 D-247 2400 D-247 2500	110 115 120 125 130	143 149 156 162 169	4720 4931 5142 5353 5564	95 1/4 99 1/2 103 3/4 108 112 1/4	93 1/4 97 1/2 101 3/4 106 110 1/4	9 3/8 11 1/2 11 1/2 11 1/2 13 5/8	12 3/4 17 17 19 1/8 21 1/4	17 17 19 1/8 21 1/4 21 1/4	21 1/4 19 1/8 21 1/4 21 1/4 21 1/4	21 1/4 21 1/4 21 1/4 21 1/4 21 1/4	- - - -	13 5/8 13 5/8 13 5/8 13 5/8 13 5/8
D-247 2600 D-247 2700 D-247 2800 D-247 2900 D-247 3000	135 140 145 150 155	175 182 188 195 201	5775 5986 6197 6408 6619	116 1/2 120 3/4 125 129 1/4 133 1/2	114 1/2 118 3/4 123 127 1/4 131 1/2	9 3/8 9 3/8 11 1/2 11 1/2 13 5/8	12 3/4 14 7/8 17 19 1/8 21 1/4	17 19 1/8 19 1/8 21 1/4 21 1/4	21 1/4 21 1/4 21 1/4 21 1/4 21 1/4	21 1/4 21 1/4 21 1/4 21 1/4 21 1/4	21 1/4 21 1/4 21 1/4 21 1/4 21 1/4	13 5/8 13 5/8 13 5/8 13 5/8 13 5/8

D-247 CAST IRON COMMERCIAL HOT WATER OR STEAM BOILER DIMENSIONS AND SPECIFICATIONS





Opening S A B C C D E F

End Section Tappings are the same in both Right and Left End Sections, except for the drain valve tapping which is 1 ½" Left End, and ¾" Right End.

Opening	Size	Steam	Water			
Α	4"	Supply and Return	Supply and Return			
В	1/2"	Primary LWCO and Gauge Glass Set	Plugged			
С	1 1/2"	Drain, Left End	Drain, Left End			
С	3/4"	Drain, Right End	Drain, Right End			
D	1/2"	Plugged	Limit Control			
E	1"	Accessories	Accessories			
F	1"	Pop Safety Valve	Pressure Relief Valve			
G	-	Tie Rod Holes	Tie Rod Holes			
Н	3/4"	Plugged or Secondary (Probe Type) LWCO	Plugged			



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