

Innovative. Efficient. Dependable. Dunkirk.

XEB

Up to 84.4% AFUE Gas Fired Hot Water Boiler

- Available in 6 sizes from 42 MBH to 225 MBH.
- Dependable Cast Iron Heat Exchanger with Cast Iron Push Nipples. The Sections and Push Nipples expand at the same rate when heated. By using similar materials instead of less expensive gaskets the boiler maintains a water tight seal over time.
- Honeywell 2012 Compliant High Limit/Electronic Ignition Control.
 - Recessed under the boiler's protective jacket
 - Digital temperature display and diagnostics
 - Plug in connection for the inducer fan
 - Plug in connection for the system pump

Control monitors the water temperature and delays the burner starting until residual heat has been transferred. This maximizes efficiency by turning on the burner only when needed.

- Induced Draft Fan allows flue gases to be pulled through the boiler and exhausted through a chimney or side-wall vent.
- Textured paint Jacket. Small compact design is ideal for low clearance installations.
- Cast to Last Warranty
 - 20 year non-prorated limited warranty





Dunkirk XEB Series II Gas Fired Hot Water Boiler

Dimensional Diagram		Input Rate (MBH) ⁽¹⁾	Heating Capacity (MBH) ⁽¹⁾	Net AHRI	Vent Diameter			
				Rating, Water (MBH) ⁽²⁾		Horizontal Vent (Category III)	AFUE %	
Front A TEMPERATURE PRESSURE GAUGE	XEB-2	42	36	31	4"	3"	84.4%	
	XEB-3	75	63	55	4"	3"	83.4%	
	XEB-4	112	94	82	4"	3"	83.0%	
	XEB-5	150	125	109	4"	3"	82.7%	
	XEB-6	187	155	135	4"	4"	82.3%	
	XEB-7	225	186	lovel United States	4"	4"	82.0%	
	(1) Input rating for sea level to 2,000 ft. (610m) above sea level. United States, over 2000 ft (610m) above sea level. Reduce input rate 4% for every 1000 ft (304m) above sea level.							
DRAIN	(2) Net AHRI Water Ratings shown based on piping and pickup allowance of 1.15. Consult manufacturer before selecting boiler for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping systems, etc. For forced hot water systems where boiler and all piping within area to be heated, boiler may be selected on basis of its heating capacity.							
POLLOUT	(3) Boiler is provided with a 3" x 4" increaser for chimney vent applications. This does not infer that the connection to the chimney will always be 4". Please refer to IOM, National Fuel Gas Code, ANSI Z223.1/NFPA54, or applicable provisions of the local building codes for details concerning proper chimney connections.							
f->x->	General Information (See Installation, Operation and Maintenance Manual for complete instructions)							
MANIFOLD	Clearances	Clearances			Combustible Materials (Required) (4)			
	(4) Required distances	Ton	Ton			6" (152 mm)		
	measured from boiler.	Top Left Side			6" (152 mm)			
Left Side	*Definition of Alcove is three sided space with no wall in	Right Side (Control Side)			8" (203 mm)			
ASME RELIEF VALVE Control Panel (Internally Located)	front of boiler. ANSI standard for alcove is	Front			Alcove*			
	18 inches from appliance to leading edge of	Back			6" (152 mm)			
	side walls as shown in IOM.	Flue Connec	etor		6" (152 mm)			
	(All Models)		Return/Supply Water 1-1/4", Gas In 1/2" NPT					
	Electrical	120 Volts AC, 60 hertz, 1 phase, Less than 12 amps (15 amp circuit recommended)						
	Water Content	XEB-2 - 1.75 Gallons, XEB-3 - 3.00 Gallons, XEB-4 - 4.25 Gallons, XEB-5 - 5.50 Gallons, XEB-6 - 6.75 Gallons, XEB-7 - 8.00 Gallons						
	Dimensions/ Weights	Мо		A (Width)		C (Depth) V	Veight	
		XE	B-2	11"	29"	23-1/4" 2	25 lbs.	
		XE	B-3	14-1/4"	29"	23-1/4" 2	65 lbs.	
		XE	B-4	17-1/2"	29"	23-1/4" 3	22 lbs.	
		XE	B-5	20-3/4"	29"	23-1/4" 3	70 lbs.	
		XE		24"	29"		31 lbs.	
Right Side		XE		27-1/4"	29"		80 lbs.	
BLOWER 3	Manifold consisting of: Automatic Redundant Combination Gas Valve, 24 Volt Intermittent Pilot Contro Continuous Retry 100% Shut Off, Combination Pilot Burner/Electrode/Flame Sensor. Electrical: 24 Volt Transformer, Service Switch. Safety: Flame Roll-Out Safety Shut-Off (Fuse Link) and Pressure Switch (vent safety shutoff) with Sp Fuse Link included. Other: Assembled Boiler with Insulated Jacket, Induced Draft Fan, Combination Temperature/Pressur Gauge, Circulator Pump, ¾" Drain Valve, 30lb. ASME Relief Valve.							
29 PRESSURE SWITCH	Options	Natural Gas or Propane, Combustible Floor Plate, Fill-Trol, Thimble, Sidewall Vent Hood						
GAS	Certifications	C.S.A. Cert Natural Gas C	ified For or Propane	US ASI	ASME H Tested for 100 psi ME Working Pressure	ALPI CERTIF	SIED® lory.org	

All ratings and specifications subject to change.

PN 240009715 Rev. 10/12



Contractor







